

Töredal Verkstad AB

The journey between 2014 and 2016



Past

- Lack of Management
- Incorrect BOMs
- Very messy and unstructured
- Tools for measuring the current KPI missing
- Lacking quality routines and focus
- Missing Work instructions drawing
- AON Risk management 57%
- Productivity 2014 = 55%
- Efficiency 2014 = 70%

Present

- **Layout changes in production during 2014/2016**
- **Organization changes and setup 2014/2017**
- **Competence development/flexibility blue & white color 2014/2017**
- **Right an frequently components near to the operator**
- **Setup changes WC/Department**
- **Secure Quality, routine test protocols**
- **AON Risk management 86%**
- **Work instruction for every assembly item**
- **1 WC = 5 person everybody welds everything**
- **Productivity 2017 = 85%**
- **Efficiency 2017 = 120%**
- **New production flow and process**
- **KPI Measure Productivity, efficiency, interruption time etc**
- **Daily meeting in the production with blue color employers**

Past



Present



Past



Present



Past



Present

